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Mechanisms Underlying Aggregation Induced Immunogenicity

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Outline

- Aggregate Mediated Immunogenicity Risks
- Platforms/ Tools
- Immune Cell components
- Early vs. late phase immune response
- Size and threshold
- Sequence of the monomer

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Aggregate Mediated Immunogenicity Risks

- Protein based biotherapeutics can particulate/aggregate
- Attributes that can increase immunogenic potential
 - Dose
 - Sequence
 - Immune status and
 - Size and high number of particles
- Clinical Consequences
 - Loss of protein conformation
 - Can induce new epitopes (hypersensitivity)
 - No loss of native conformation
 - Loss of efficacy
 - Cross react with endogenous protein

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Objectives

Evaluate Factors Associated with Aggregate Mediated Risk

- Immune cells and their receptors
- Phase of Immune response
- Sequence of the monomer
- Characteristics (size and threshold)

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Biopharmaceutical Aggregates During All Steps of the Manufacturing Process

Steps During the Manufacturing Process	Stress Conditions
<ul style="list-style-type: none"> ■ Cell culture ■ Purification ■ Formulation ■ Storage ■ Shipping ■ Administration 	<ul style="list-style-type: none"> ■ Heat ■ Freeze-thaw ■ Cross-linking ■ Protein concentration ■ Formulation change – pH, salt ■ Addition of extractables/leachables ■ Chemical modification ■ Mechanical Stress ■ Surface effects ■ Nano-particles

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Experimental Design

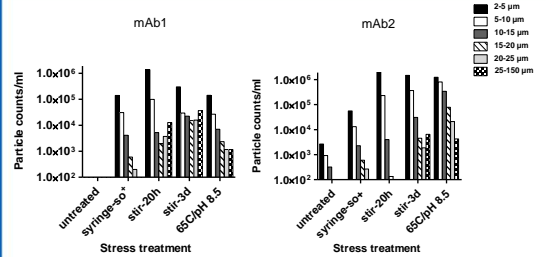
- Challenge mAbs: mAbs1-9
- Generation of Stress Induced Aggregates
 - Stirring
 - Syringe force with silicon oil
 - Heat and pH treatment
- Biophysical characterization
 - Particle counts and size distribution (HIAC)
 - Morphology by Microflow Imaging (MFI)
- *In Vitro* Functional Assays/ *In Vivo* Assays
 - Early Phase (Innate) Assays
 - Whole Blood
 - PBMC
 - Monocyte/DC cell line
 - Late Phase (Adaptive) Assays
 - PBMC derived T cell assays
 - *In vivo*
 - Transgenic mouse models

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BIOPHYSICAL CHARACTERIZATION



Particle Counts and Size Distribution in mAb Aggregates



IgG₂ mAb aggregates have similar aggregate size distribution profiles

Due to sample dilution and limitations of the instrument, the lower of limit of quantitation was 100 particles/ml.

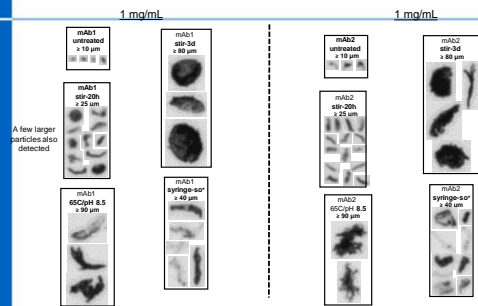


Representative Stress Modified Abs

Stress Treatment	Sample Name	Procedure
No treatment	untreated	-
Syringe stress	syringe-so*	Push through a disposable syringe (contains silicon oil) 50x
Stirring for 20 hours	stir-20h	Stir for 20 hours, 2ml in 5cc w/ teflon stirrer bar
Stirring for 3 days	stir-3d	Stir for 3 days, 2ml in 5cc w/ teflon stirrer bar
Heat and pH	65C/pH 8.5	65°C, 10 mM Acetate pH 8.5 for 1hr



Morphology of mAb Aggregates



mAb aggregates had similar morphologies

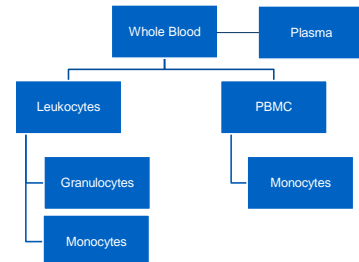
Particle images were captured on a liquid-borne particle Micro-Flow Imaging (MFI) System DP4100.

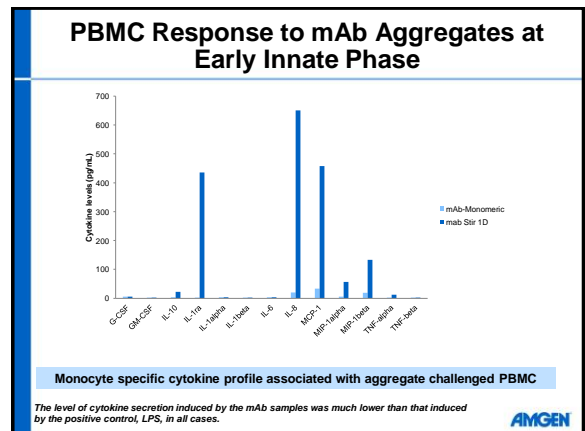
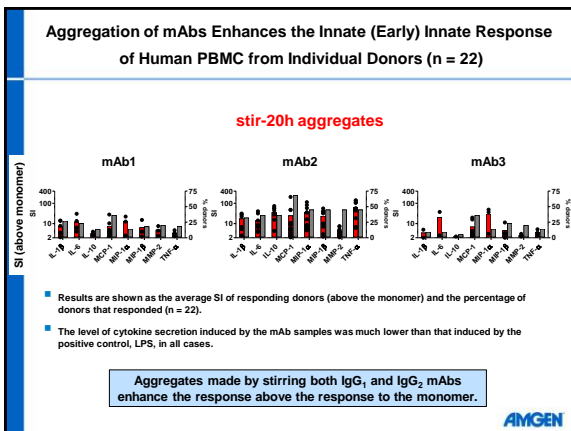
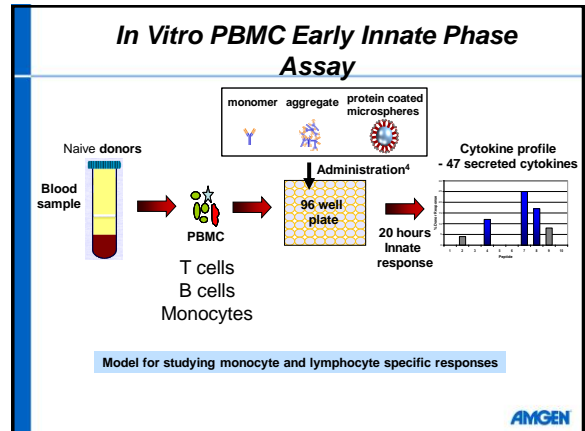
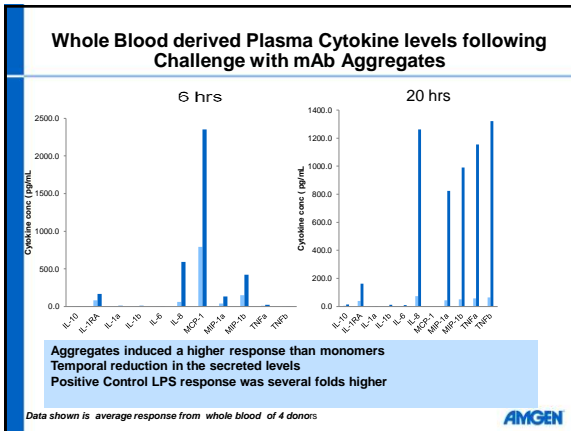
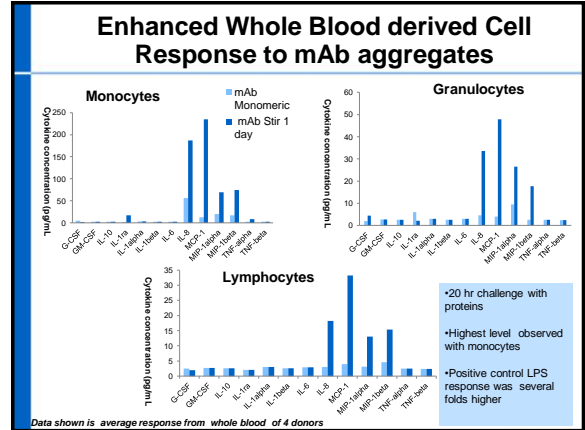
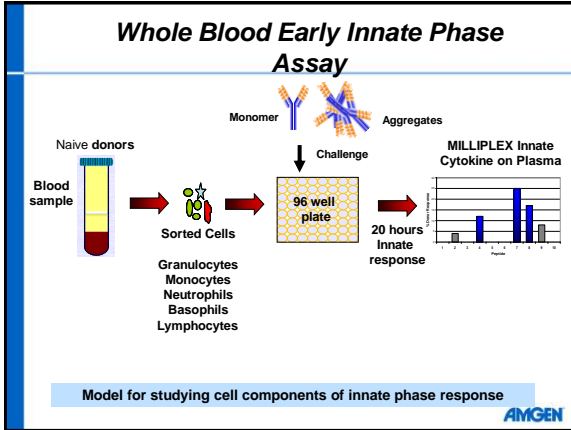


IN VITRO FUNCTIONAL EARLY INNATE PHASE ASSAYS



Components of Whole Blood derived Early Phase Innate Response





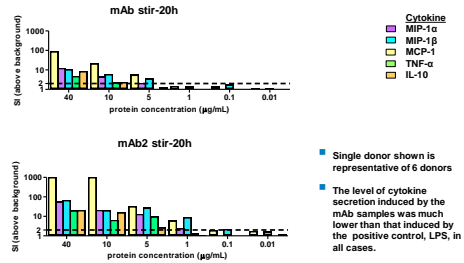
PBMC Response to Aggregates Associated with Distinct Cytokines

Cytokine	Average SI (above monomer)	Average responding donors (%)	Conc. range (pg/mL)	P-value (*** P < 0.001)
IL-1 β	12 \pm 10	23%	1 - 190	***
IL-6	14 \pm 14	23%	5 - 12,800	***
IL-10	25 \pm 27	18%	1 - 410	***
MCP-1	16 \pm 37	47%	360 - 52,700	***
MIP-1 α	31 \pm 32	24%	110 - 18,600	***
MIP-1 β	15 \pm 17	29%	320 - 82,000	***
MMP-2	5 \pm 2	29%	2,830 - 68,500	***
TNF- α	38 \pm 51	26%	4 - 960	***

A distinct monocyte derived cytokine profile is associated with an innate phase response



PBMC Release Cytokines in Response to Aggregates in a Dose-dependent Manner



- Single donor shown is representative of 6 donors
- The level of cytokine secretion induced by the mAb samples was much lower than that induced by the positive control, LPS, in all cases.

Activation thresholds can be evaluated to a certain extent

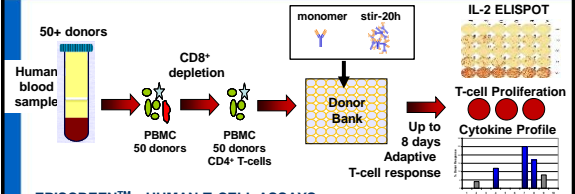


IN VITRO FUNCTIONAL LATE PHASE ADAPTIVE ASSAYS

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In Vitro PBMC Assay

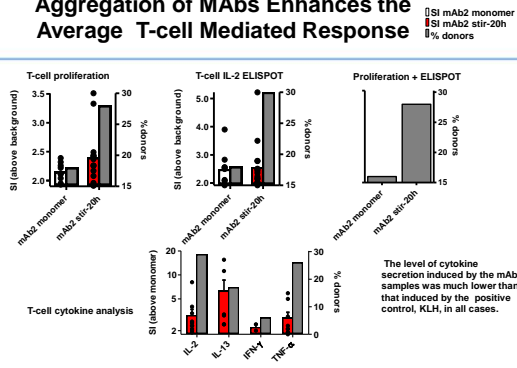


EPISCREEN™ – HUMAN T-CELL ASSAYS (Antitope)

Biotherapeutic monoclonal antibodies with varying rates of clinical or *in silico* predicted immunogenicity were aggregated, characterized and classified.



Aggregation of MAbs Enhances the Average T-cell Mediated Response



The level of cytokine secretion induced by the mAb samples was much lower than that induced by the positive control, KLH, in all cases.

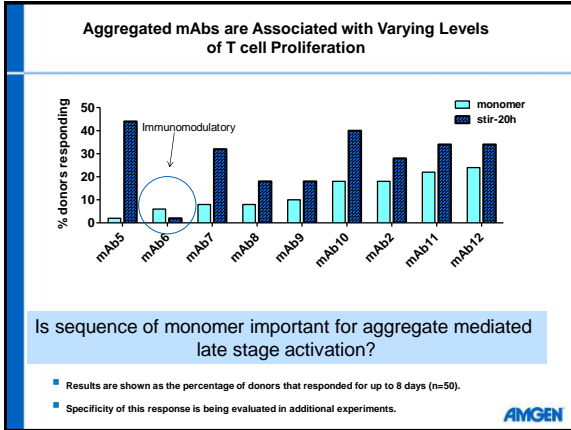
Aggregates made by stirring induce an immune response that may progress to an adaptive T-cell phase.



SEQUENCE OF THE MONOMER

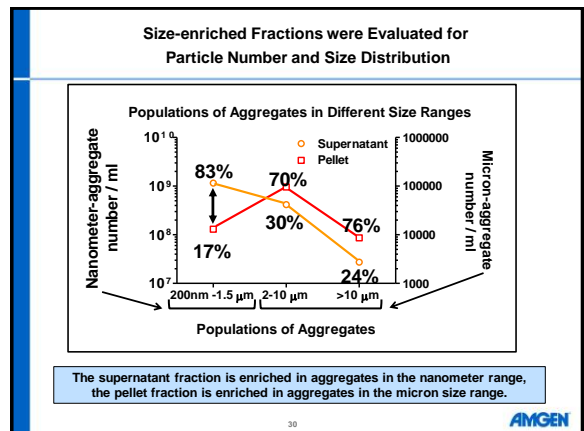
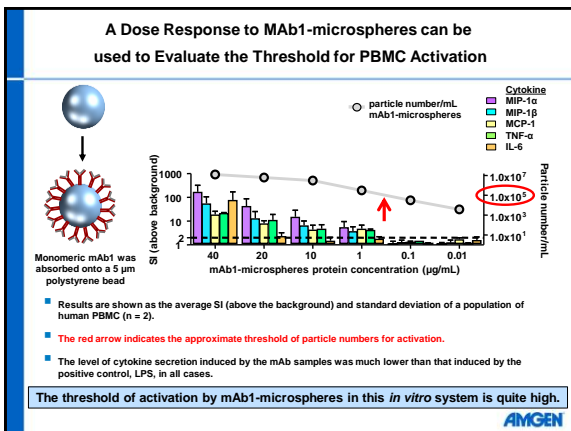
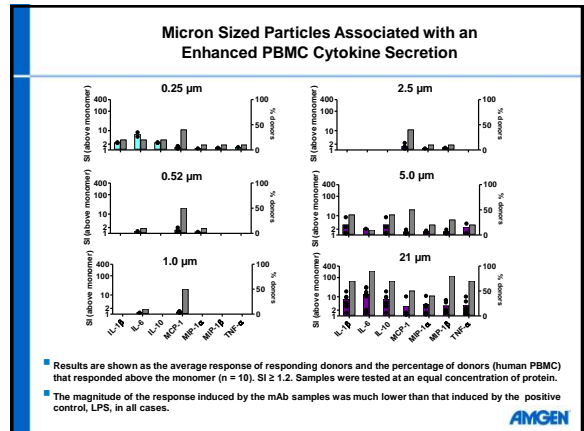
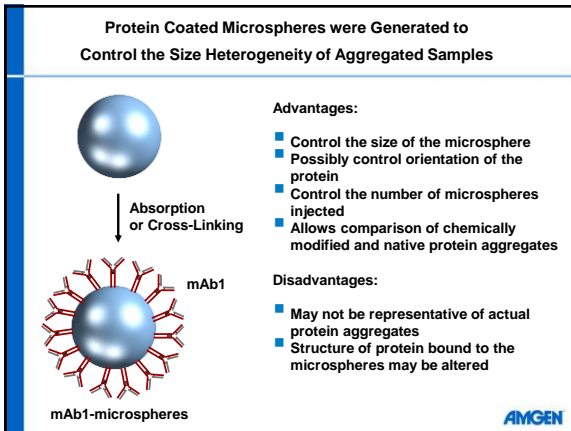
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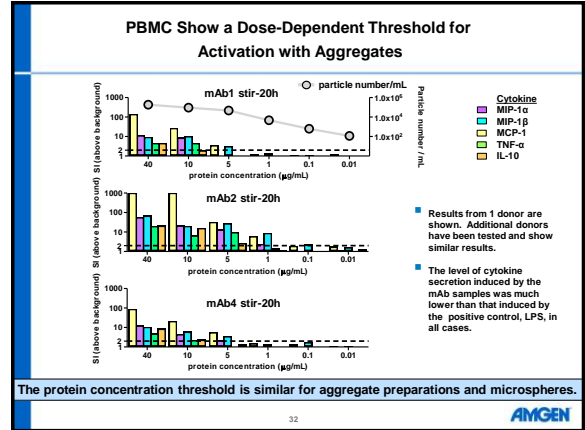
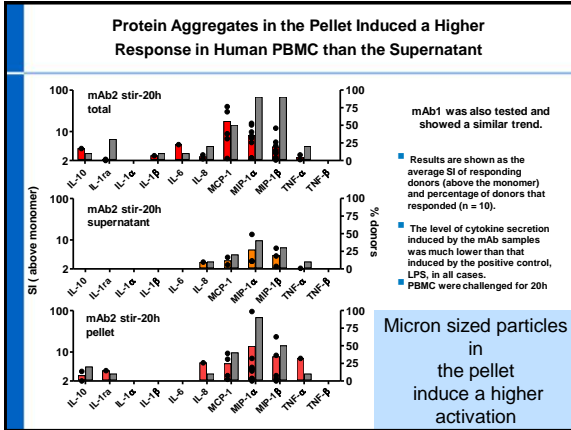




SIZE AND PARTICLE ATTRIBUTES

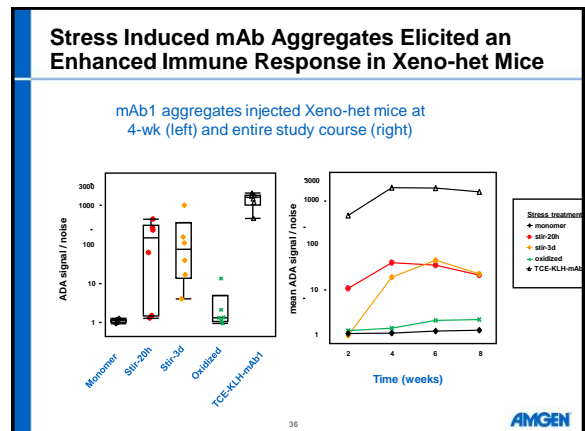
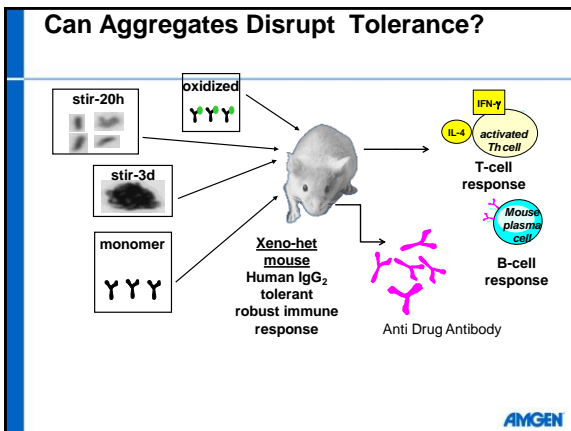
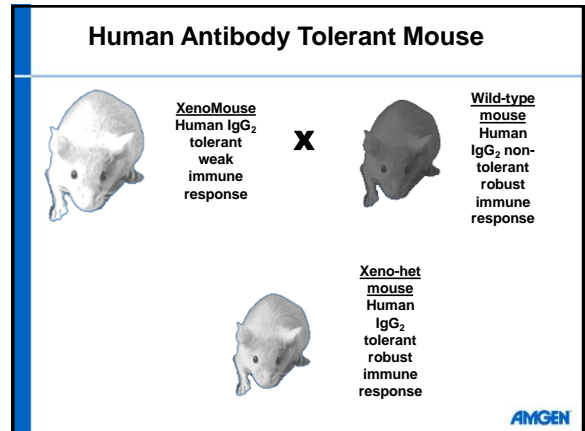
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IN VIVO ASSAYS

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Conclusions

- **Aggregate mediated immunogenicity**
 - Can induce innate and adaptive phase activation
 - Is associated with a certain size and particle number
 - Is associated with a low level ADA response *in vivo*
- **Nature of response is**
 - Weaker than seen with pathogenic stimuli
 - Does not reflect immunogenicity in clinic
- **Immunogenicity risk can be mitigated by**
 - Monitoring of particles in formulations
 - Using *in vitro* assay systems and *in vivo* models

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Related publications

- D Wullner, L Zhou, E Bramhall, A Kuck, TJ Goletz, S Swanson, N Chirmule and V Jawa "Considerations for optimization and validation of an *in vitro* PBMC derived T cell assay for immunogenicity prediction of biotherapeutics" *Clinical Immunology* (2010) 137, 5–14.
- MK Joubert, Q Luo, Y Nashed-Samuel, J Wypych, and LO Narhi "Classification and characterization of therapeutic antibody aggregates" *J Biol Chem*. 2011 286 (28): 25118-33.
- Q Luo, MK Joubert, R Stevenson, RR Ketchum, LO Narhi, and J Wypych "Chemical modifications in therapeutic protein aggregates generated under different stress conditions" *J Biol Chem* 2011 286 (28): 25134-44.
- MK Joubert, M Hokom, C Eakin, L Zhou, M Deshpande, MP Baker, TJ Goletz, BA Kerwin, N Chirmule, LO Narhi and V Jawa "Highly aggregated antibody therapeutics can enhance the *in vitro* innate and late-stage T-cell immune responses" *J Biol Chem*. 2012 287 (30): 25266-79.
- V Bi, V Jawa, MK Joubert, A Kaliyaperumal, C Eakin, K Richmond, O Pan, J Sun, M Hokom, TJ Goletz, J Wypych, L Zhou, BA Kerwin, LO Narhi and T Arora "Development of a human antibody tolerant mouse model to assess the immunogenicity risk due to aggregated biotherapeutics" *Galienics* 2012 in press.

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